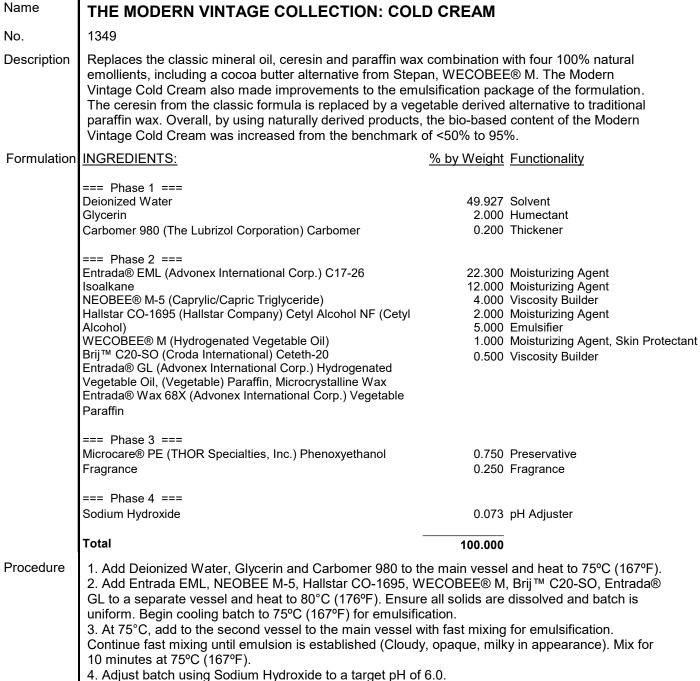
Stepan	<b>5</b>
	<b>Formulation</b>



- 5. Begin cooling batch to 40°C (104°F) with regular mixing.
- 6. Add Microcare PE to the main vessel at  $<40^{\circ}$ C ( $<104^{\circ}$ F) with regular mixing until uniform.

	7. For additional pH adjustment, incrementally add Sodiu 8. Add remaining amount of Deionized Water (q.s. to 98-		
Physical Properties	Appearance, as is pH at 25°C Viscosity at 25°C (RCTC @ 2 rpm), cps Odor	White, shiny, thick cream 5.5-6.5 100,000 Musky, floral	
Storage/ Stability	4 weeks at 4°C 4 weeks at 25°C 4 weeks at 40°C Freeze/Thaw, 3 cycles	Stable Stable Stable Pass	
Instructions for Use	Apply to dry skin.		
External Comment	Marketing Notes: BCI = 100. Total Biorenewable Carbon Index (BCI) was calculated only for the Stepan surfactants used in this formulation. Other ingredients were not evaluated. For further information on Stepan's BCI, visit www.stepan.com. Natural is defined as 100% bio-based. NEOBEE® M-5 and WECOBEE® M both have a BCI = 100%.		
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For Additional Assistance	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673.		
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